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Compute the average bias of the  $n$  readings.  $\frac{1}{n} \sum_{i=1}^n \text{bias}_i$

6) Compute the repeatability

standard deviation (see also Gage Study, Range

Method, below):  $\sqrt{\frac{1}{n-1} \sum_{i=1}^n (\text{repeatability}_i - \bar{r})^2}$

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The Average and Range Method as well as the ANOVA method are also covered in AIAG 's Measurement System Analysis, 4th Edition manual. The EMP method is presented in Dr. Wheeler ' s book EMP III Evaluating the Measurement System Process.

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